

T E C H N I C A L   D A T A   S H E E T

**Performance Characteristics**

Property	Typical Value	Test Method*
<b>Particles and Fibers</b> LPC: ≥0.5 μm Fibers: >100 μm	4.5 x 10 <sup>6</sup> particles/m <sup>2</sup> 105 fibers/m <sup>2</sup>	1, TM20 2, TM22
<b>Nonvolatile Residue</b> IPA extractant DIW extractant	0.07 g/m <sup>2</sup> 0.01 g/m <sup>2</sup>	1, TM1 1, TM1
<b>Ions</b> Sodium Potassium Chloride	0.09 ppm 0.02 ppm 0.08 ppm	1, TM18 1, TM18 1, TM18

**Physical Characteristics**

Property	Typical Value	Test Method*
<b>Absorbency</b> Sorptive capacity Sorptive rate	780 mL/m <sup>2</sup> 0.5 second	1, TM20 1, TM20
<b>Basis Weight</b>	191 g/m <sup>2</sup>	1, TM20

**\*Test Methods**

- 1 – “Evaluating Wiping Materials Used in Cleanroom and Other Controlled Environments,” IEST-RP-CC004.3, Institute for Environmental Sciences and Technology, Rolling Meadows, IL, 2004; [www.iest.org](http://www.iest.org).
- 2 – E2090-12, “Standard Test Method for Size-Differentiated Counting of Particles and Fibers Released from Cleanroom Wipers Using Optical and Scanning Electron Microscopy,” ASTM International, West Conshohocken, PA, 2012; [www.astm.org](http://www.astm.org).
- TM – Refers to Texwipe Test Method – available upon request. Contact Texwipe Customer Service at [www.texwipe.com](http://www.texwipe.com) or [info@texwipe.com](mailto:info@texwipe.com) for a copy.

Note: The data in this table represent typical analyses.

*Texwipe holds ISO 9001 and ISO 14001 registrations.*

*All Texwipe products conform to GHS classification for labeling (where applicable).*

*Shipping classification based on weight of inner package.*

**TexTube**<sup>®</sup>

**Dry Wipers**

TECHNICAL DATA SHEET



TexTube®  
100% polyester



### Products

Number	Description	Sterile	Packaging	Case
<i>Dry Wipers – TexTube®</i>				
<b>TX1070</b>	9" x 9" (23 cm x 23 cm) dry		100 wipers/bag (2 inner bags of 50)	10 bags

TECHNICAL DATA SHEET

### Description

TexTube® is made from two-ply 100% polyester with two sealed border ends, cleanroom laundered.

### Applications

- Wiping and cleaning surfaces, equipment and parts.
- Applying and removing lubricants, adhesives, residues and other solutions including disinfectants.
- Cleaning with solvents such as isopropyl alcohol (IPA), ethanol, acetone, and degreasers.
- Appropriate for use with temperatures less than 400°F (205°C).

### Industries

Aerospace	Animal Laboratory	Biologics
Cleanroom Design/Build	Compounding Pharmacies	Data Storage
Facilities Maintenance	Industrial	Laboratory
Medical Device	Microelectronics	Pharmaceutical
Printing/Graphics	Semiconductor	USP <797> / USP <800>

### Features & Benefits

- Constructed from a double layer of polyester fabric creating a wiper with high absorption capacity making it ideal for spill control, cleaning, and solution application.
- Manufactured to provide low levels of particles and extractables creating a wiper suitable for general cleaning and wiping.
- Designed for use on abrasive surfaces. This wiper will not easily snag or abrade releasing particles and fibers into the process or environment.
- Excellent chemical resistance for compatibility with a variety of solutions.
- Meets USP <797> and USP <800> wiper requirements.
- Autoclave safe.
- Individually lot coded for ease of traceability and quality control.

### Cleanroom Environment

- ISO Class 3 – 8
- Class 1 – 100,000
- EU Grade A – D

### Shelf Life

- Non-Sterile (Dry) – 5 years from date of manufacture

*Custom products available upon request.*